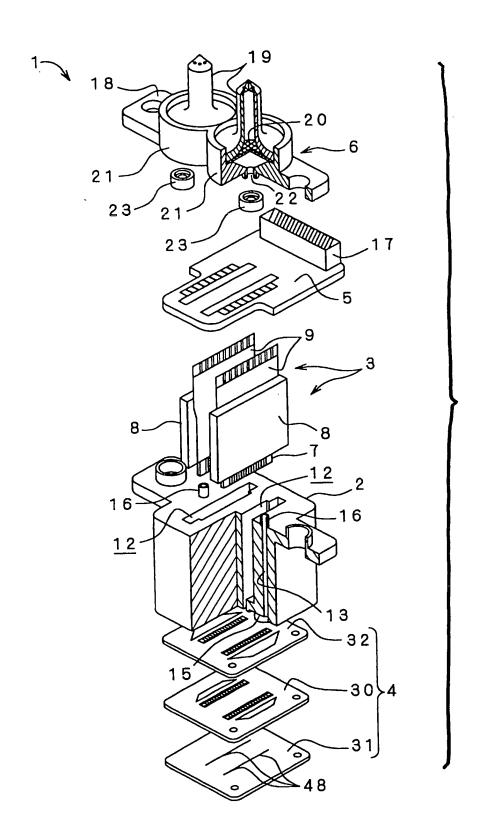
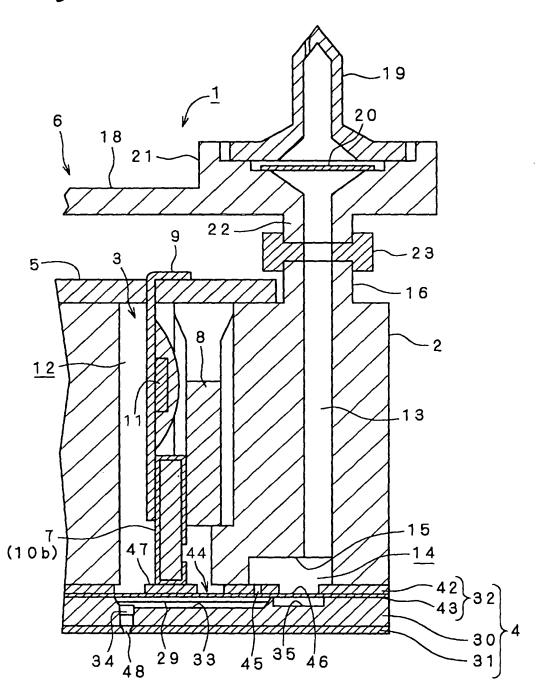
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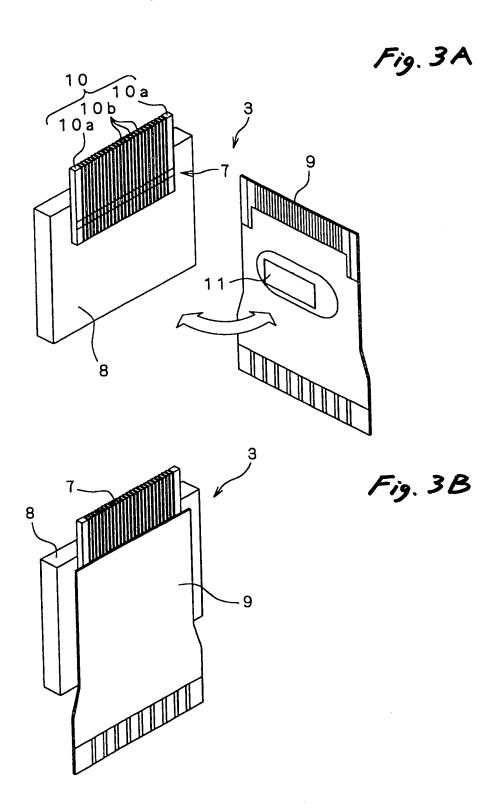




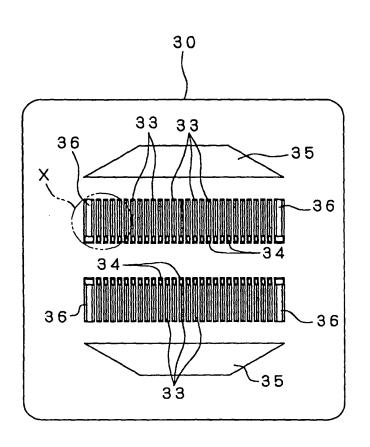
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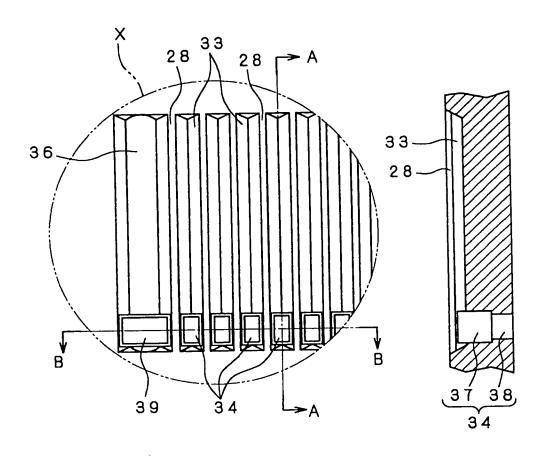
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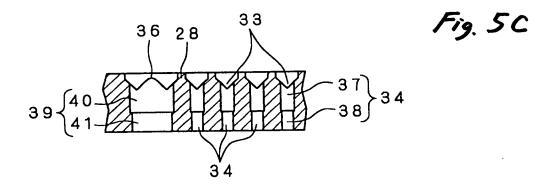


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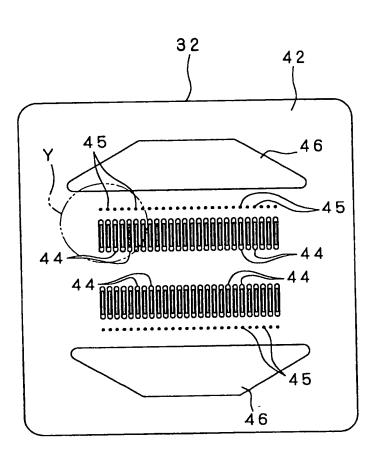
Fig. 5A

Fig. 5B





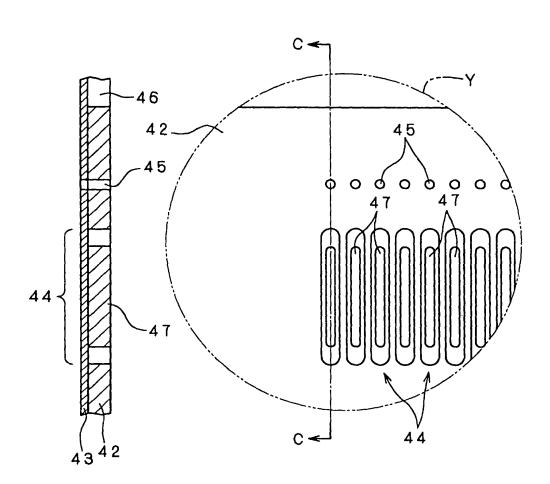
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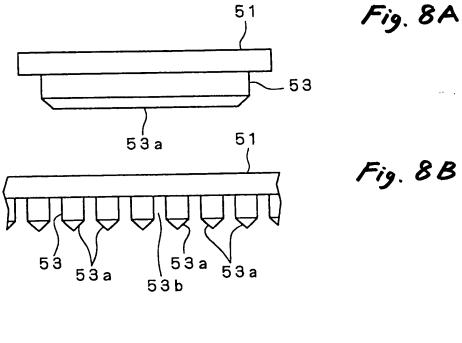
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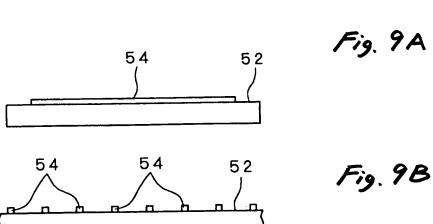
Fig. 7B

Fig. 7A



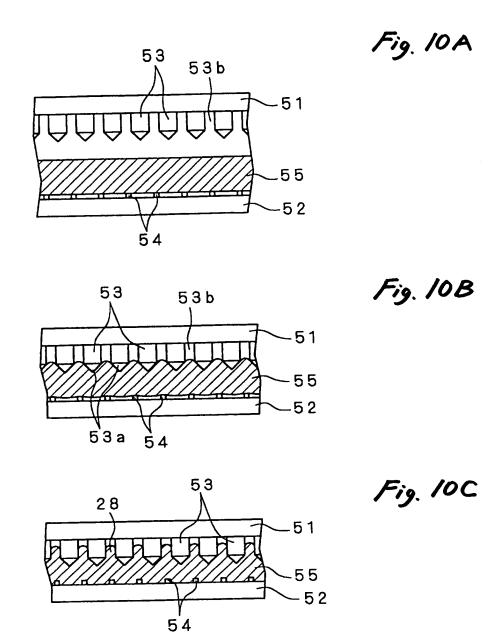
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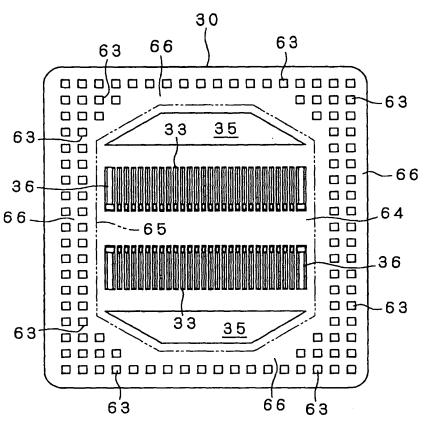


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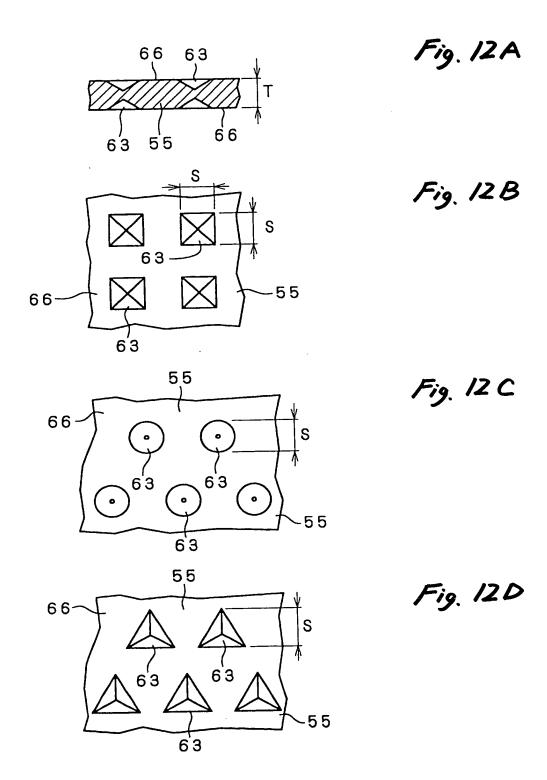
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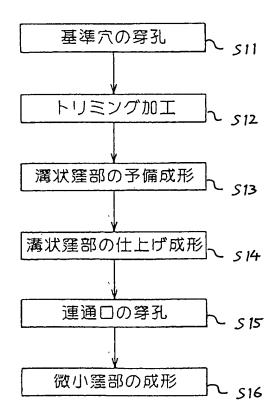
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#### Fig. 13



S11: punch reference holes

S12: punch trimming slits

S13: mold elongated recess portions provisionally

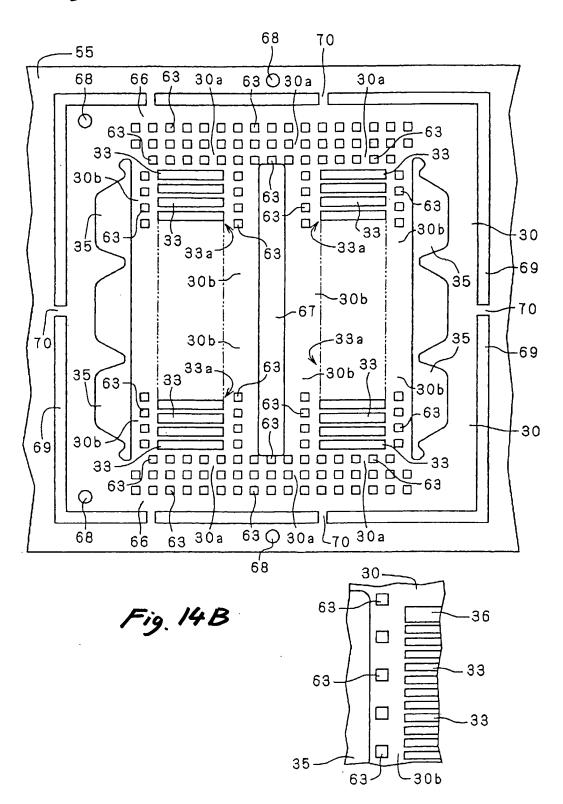
S14: finish molding of elongated recess portions

S15: punch communicating ports

S16: mold minute dent portions

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Fig. 14A



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Fig. 15

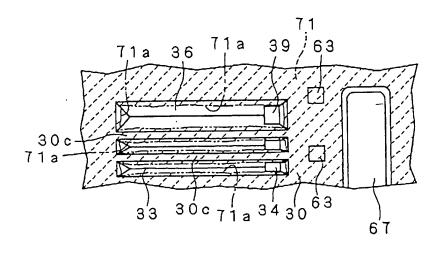
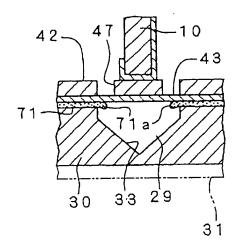
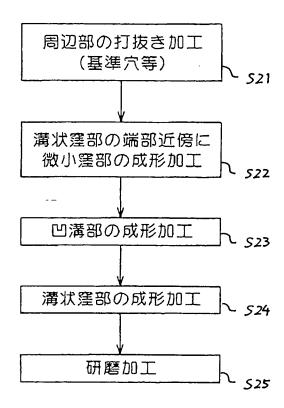


Fig. 16



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#### Fig. 17



S21: punch peripheral holes and slits

S22: mold minute dent portions

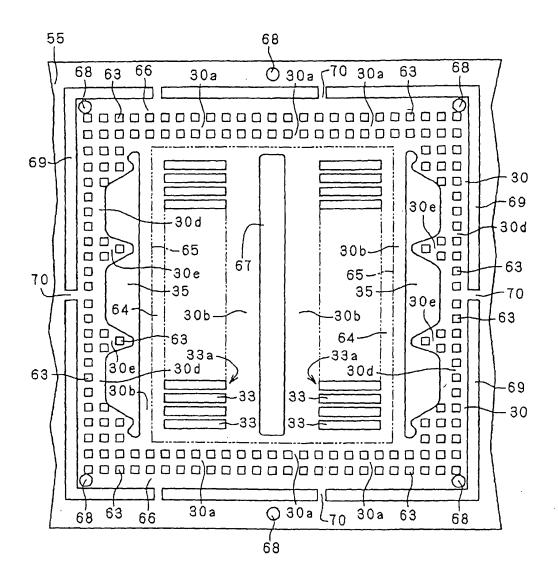
S23: mold intermediate recess portion

S24: mold elongated recess portions

S25: polishing

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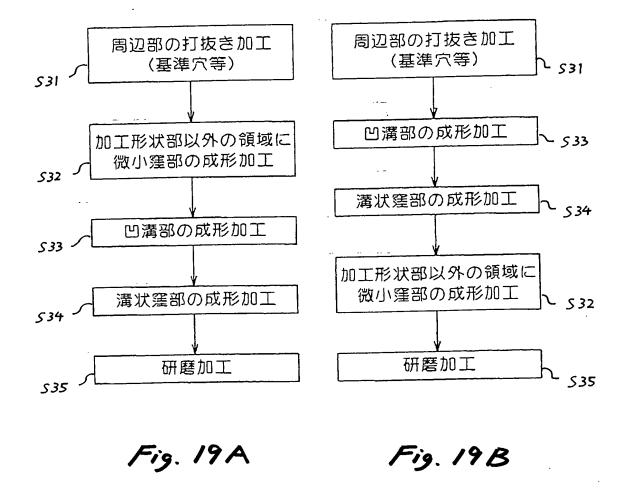
## Fig. 18



. . . . .

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S31: punch peripheral holes and slits

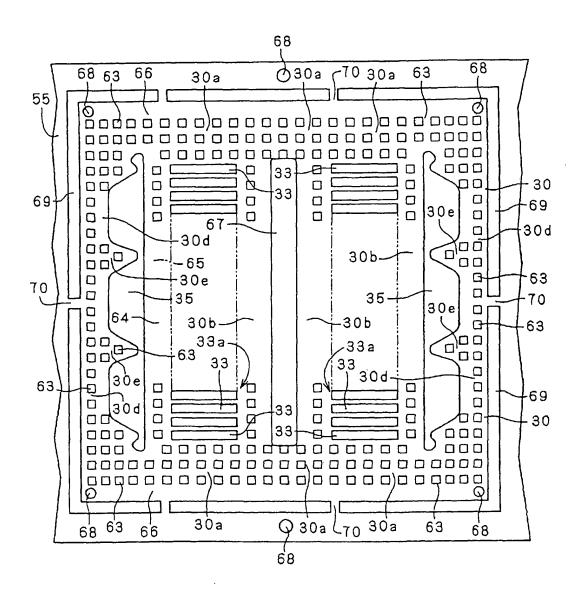
S32: mold minute dent portions

S33: mold intermediate recess portion

S34: mold elongated recess portions

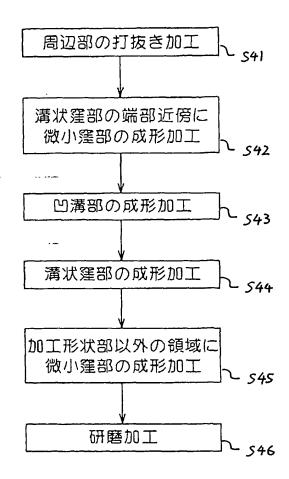
S35: polishing

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### Fig. 21



S41: punch peripheral holes and slits

S42: mold minute dent portions in region to be worked shape portion

S43: mold intermediate recess portion

S44: mold elongated recess portions

S45: mold minute dent portion in region other than worked shape portion

S46: polishing

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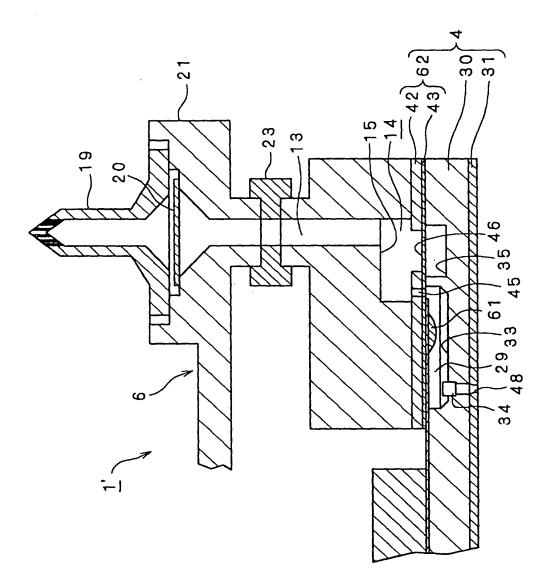


Fig. #3